BlazeMetrics

One Probe - Best in Class PAT - Simultaneous Acquisition

- Enabling Best in Class Microscopy: Blaze high contrast, high resolution, & highest dynamic range inprocess microscopy enables a next level understanding of the particle system at ultra low to the highest dispersed phase concentration & smallest particles sizes.
- High Dynamic Range Turbidity: Blaze HDR Turbidity is also pioneering a new dynamic range measuring from ultra low to extremely high dispersed phase concentrations. Track change at nano or micron scale (i.e. milling - micron to nano - at high solids), measure optical transitions in the liquid and/or solid phase, & operate in translucent to black solutions.
- Advanced CLD: A-CLD Tracks change in Particle Size, Count, & Shape. Microscopy enables true understanding of the change.
 - **<u>PF Raman (optional)</u>**: Particle Focused Raman for change in composition with increased dispersed phase signal.



Particle Focused Raman Spectroscopy: Enhanced dispersed phase signal & linearizion enables improved identification of Polymorphs, Solvates & Hydrates (785nm or 532nm excitation)







<u>OPC Communication</u> with Reactors & other devices

Particle Size, Surface, Shape & Count Analytics

- A-CLD Removes flow speed artifacts
 & reduces multiple other artifacts of
 scanning tools. HDR microscopy &
 turbidity in the same probe enable
 proper understanding of change in A CLD, providing a method you can
 reliably use to track change in
 Particle Size, Count, & Shape. In
 addition, Blaze CLD enhances
 resolution to change on the fine and
 coarse end of the distribution.
- Blaze broad dynamic range extends standard CLD, turbidity & microscopy capability which enables new process insights & leads to better understanding speeding process development.

Integrated Analytics & Microscopy

- OneProbe: saves time, reduces impact on mixing & thermodynamics, & increased multiple PAT utilization.
- Microscopy: eliminates the guess work around CLD, HDR Turbidity, & Raman improving decision making.
- High Resolution Microscopy: a new level of PAT Microscopy enables new insights into process dynamics leading to faster process development & more robust processes.



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14 bit Microscopy	6 ≡ III ■ 1	
Images/second	42 minimum	
Field of View	400µm dia.	
Depth of Field	≈ 5µm/45µm	
Optical Resolution:	<0.74µm	
Pixel size	≈ 0.2µm x 0.2µm	
pixels per micron	> 5	
Particle Detection	< 0.400µm	
Stop Motion Laser Pulse	<20ns	
532nm Illumination. Class 1M laser rating		
Laser Lifetime typical 25 AAA hours		
Lucor Litetine Cypical 20,000 hour o		

Blaze 900	6 7 ₂≡Ⅲ∎≣
14 bit Microscopy	
Images/second	42 minimum
Field of View	900µm dia.
Depth of Field	≈ 45µm/135µm
Optical Resolution:	< 1.25µm
Pixel size	≈ 0.465µm x 0.465µn
pixels per micron	> 2.15
Particle Detection	< 1µm
Stop Motion Laser P	ulse < 20ns
32nm Illumination ,	Class 1M laser rating
laser Lifetime typic	al 25,000 hours



No measurement change with changing flow rates to 20m/sec (change in material presentation excluded)

-10 to 100°C

- Immersed Probe Tip Operational Temperature Range:
- Immersed Probe Tip Non-Operational Temperature Range: -10 to 131°C
- Pressure Limit (4x Safety Factor at 100°C):
- Immersed Probe Tip Material:
- Window Materials:
- Conduit Length:
- Optional N2 purge to remove condensation
- Optional Instrument Air Cooling if required in 44mm sec.

6 bar

Hastelloy 22, 276, SS or custom

Sapphire, Kalrez, Nickel, & Gold plate (Dry and Liquid systems require different windows)

Lab: 2.6m or 4.6m; Pilot 4.2m & Custom

Flow of 0.5 l/m with 2 bar [29 psi] maximum (clean, dry nitrogen only)

Cooling for 44mm section if in heated zone; required >35deg C



•CE Certificate of Conformity: Laser Class 1M per IEC 60825. Blaze Systems are Class 1M Laser devices unless optional Raman is integrated. Raman integrated rating is that of the Raman device, typically Class 3B. Blaze is not rated for explosive locations at this time. ATEX project underway.