

#### **INNOWEP GmbH**

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# Test report ABREX® - standardized chemo-mechanical hand abrasion tester



Würzburg, 2012-04-17

Customer:				
Samples:	Plastic clasps			
Test engineer:				
Report by:				
			(sian)	



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## 1. Description of the ABREX® system

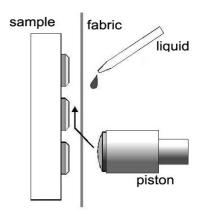
Measurements of hand abrasion with the ABREX instrument according to DIN EN 60068-2-70 / IEC 68-2-70.

This procedure assures a one to one simulation of continuous abrasion due to contact with the human hand even on extremely curved and structured surfaces.

A silicone-piston with defined shape and viscoelasticity is pressed onto a surface in a combined impact, fulling and



friction movement. Located between specimen and test piston a specific standardized fabric guarantees constant standardized friction.



To permit realistic chemo-mechanical testing the friction material will automatically be moistened with testing fluids. (i.e. artificial sweat, lotions, ...)

ABREX is constructed to assure natural hand-abrasion. All parameters concerning the above standard are automatically observed.

#### 2. Task

The task was to test a plastic clasp according to BMW AA-P 296 (follower to PA-P 315). For each of the seven individual tests one specimen was available.





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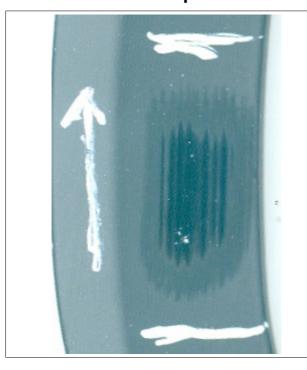
# 3. ABREX® test parameters

(according to BMW AA-P 296)

Parameter	Description		
Test piston	Silicone, hardness 47±5 Shore A, Ø 10mm, bending diameter 20 mm		
Test load	10 N		
Friction path	10 mm		
Strokes	10000		
Test fabric	standard abrasion fabric DIN 60068-2-70		
Test liquids	<ol> <li>dry</li> <li>Artificial sweat pH 8</li> <li>Artificial sweat pH 5.5</li> <li>Plastic treatment emulsion</li> <li>Interior cleaner</li> <li>Window cleaner</li> <li>Sun screen lotion</li> </ol>		
Test frequency	1.2 Hz		

## 4. Documentation

## 4.1 Artificial sweat pH 8



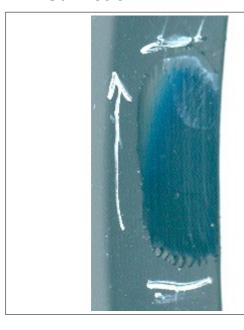
Already after 1000 cycles there was a black discoloration on the cloth visible. After 5000 cycles the test was canceled due to the complete abrasion of the lacquer layer.



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## 4.2 Sun lotion



The test was canceled after 5000 cycles due to the complete abrasion of the lacquer layer.

## 5. Final note

In agreement with the customer the test was abandoned after these two partial tests.